### K-SERIES LOADERS 644K/724K 171–197 kW (229–264 net hp)







### Job driven. Customer inspired. And a fuel-sipping hybrid-electric model.

Secured keyless start. Advanced onboard diagnostics. Innovative Quad-Cool<sup>™</sup> system with cool-on-demand swing-out fan. These and the many other features found in our 644K and 724K come from listening to customer needs and responding with exceptionally productive, durable, and versatile loaders. Among the big customer inspirations is the availability of the hybrid-electric drivetrain in the 644K. Check out the K-Series Loader line today. And be prepared to become an inspired customer yourself.

	A Prove the construction of the		VIEL D. COLEV
	Key Specifications	644K	724K
L.	Net Peak Power	173 kW (232 hp) / 171 kW (229 hp) Hybrid	197 kW (264 hp)
Ter.	Bucket Capacity	3.1–3.2 m <sup>3</sup> (4.0–4.25 cu. yd.)	3.1–3.6 m <sup>3</sup> (4.0–4.75 cu. yd.)
ON WAS	Z-Bar: Tipping Load, 40-deg. Full Turn, No Tire Deflection	12 798 kg (28,214 lb.)	14 266 kg (31,451 lb.)
Ę	Breakout Force	15 378 kg (33,903 lb.)	15 607 kg (34,408 lb.)
e	Operating Weight	18 682 kg (41,188 lb.)	19 419 kg (42,812 lb.)
してい	Powerllel™: Tipping Load, 40-deg. Full Turn, No Tire Deflection	12 923 kg (28,489 lb.)	N/A
Ş	Breakout Force	12 029 kg (26,519 lb.)	N/A
-	Operating Weight	20 269 kg (44,685 lb.)	N/A
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Fluid-efficient John Deere PowerTech™ EPA Final Tier 4 (FT4)/EU Stage IV diesels provide generous displacement, power, and lugging ability.

644K Hybrid provides fuel efficiency via a PowerTech EPA Interim Tier 4 (IT4)/EU Stage IIIB engine coupled with an ultrasmooth PowerShift<sup>™</sup> hybrid-electric transmission system.

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PowerTech diesels maintain impressive torque reserves for great boom and bucket speeds in and out of the pile, delivering heaped loads — even in wet- or hardpacked material.

K-Series Loaders ride on a wide stance that provides additional lateral stability for handling heavy loads and working on rough terrain. Overall balance is exceptional.

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John Deere WorkSight<sup>™</sup> is an exclusive suite of telematics solutions that increases uptime while lowering operating costs. At its heart, JDLink<sup>™</sup> Ultimate machine monitoring provides real-time utilization data and alerts to help you maximize productivity and efficiency while minimizing downtime. Remote diagnostics enable your dealer to read codes, record performance data, and even update software without a trip to the jobsite.

**JEER** 

# Hard work made simple.

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What operator wouldn't be more productive in the high-back air-ride seat of a K-Series Loader? Up front, an enhanced multifunction monitor displays operating, diagnostic, and maintenance info on a color LCD screen with easy-on-the-eyes clarity. Generous tinted glass and a low-profile console allow a commanding view of the jobsite. Spacious and quiet cab boasts seat-mounted controls, fatigue-beating ergonomics, and plenty of limb-stretching legroom. And their sealed-switch modules with keyless start and pushbutton operation of other machine functions help you work harder with less effort.



To help prevent unauthorized machine operation, the keyless-start security system requires a numeric pass code (when activated).

Available premium heated air-ride armchair seat adjusts multiple ways for extra comfort and cushioning.

Standard eight-amp converter (15 and 30 amp are optional) and a 12-volt outlet provide convenient power for cell phones and other electronic devices.

Brake and throttle pedals are conveniently positioned, allowing plenty of legroom and easy entrance and exit.

Adjustable automotive-style louvers provide effective airflow to keep the glass clear and pressurized cab comfortable.

- 1. Multi-language color LCD monitor provides push-button access to a wealth of machine data and functions:
  - **Vital information,** including transmission mode, gear, engine rpm, and ground speed.

**Enhanced onboard diagnostics** with speed, pressure, temperature readings, and switch status.

**Customized machine settings** — Quick Shift, Auto-to-1st, and ride control (standard on the 724K, optional on the 644K) match your operating characteristics to specific jobs and conditions.

**Optional embedded payload scale** weighs each bucket load, helping fill trucks to the max.

- 2. Optional joystick steering is ideal for V-pattern truck loading. It adapts to the loader's ground speed to deliver smooth control for load-and-carry applications.
- 3. Optional rearview camera only or optional rearview camera and radar object-detection system provides maximum visibility via an LCD screen. Radar object-dection system includes an audible alert for extra awareness in tight quarters and high-traffic areas.
- **4.** Spacious cab with a cooler compartment and beverage holder provides plenty of room to stow your stuff.

#### MAIN MENU

- 1 CODES
- 2-SETTINGS
- 3-DIAGNOSTICS
- 4- PAYLOAD SCALE
- 5-SECURITY
- 6- EXHAUST FILTER 7- SOFTWARE DELIVERY





## More power and control mean more productivity.

If you've got maximum productivity in mind, put a 644K or 724K Loader at the top of your list. It's not just big torque reserves that make them such impressive performers. Single-lever joystick or two-lever fingertip controls provide smooth, near-effortless control. Excavator-style hydraulics sense the load to better deliver the flow needed for combined functions and fast work cycles. And you won't find a smoother-shifting loader — the standard PowerShift transmission with smart shift technology continuously evaluates speed and load conditions, and adjusts clutch-pack engagement to suit.





- A backlit touchpad sealedswitch module controls keyless start and 24 other machine functions, allowing the operator to activate boom-height kickout, return to carry, and return to dig from the seat.
- Choose between a single-lever joystick or...
- ...two-lever fingertip pilotoperated hydraulic controls.



Standard five-speed transmission with lockup torque converter for gears 2–5 increases acceleration, speeds cycles, and optimizes power and fuel efficiency during transport, roading, and ramp climbing.

The 644K Hybrid teams a purpose-built three-speed hybrid-electric transmission with an IT4/Stage IIIB PowerTech engine to squeeze the most out of every drop of fuel.

Even when working with large, wet loads, K-Series Loaders maintain excellent boom and bucket power into and out of the pile. Optional wheel-spin control boosts productivity by improving traction in troublesome underfoot conditions, reducing tire wear, fuel costs, and operator fatigue.

The 644K Powerllel Loader has two presets to help make frequent attachment changeover easy.

Joystick F-N-R selector provides convenient direction and full-range gear changes, and includes an innovative Quick-Shift feature for push-button gear changes.

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Boom-height kickout and return-to-carry functions speed production in repetitive loading applications.

New adaptive clutch cutoff automatically provides more power to the hydraulic system, ensures smooth control at high engine rpms and low speeds, and allows for better machine handling in all terrain without the operator having to change settings.

Responsive steering and full 80-deg. articulation increase maneuverability in tight quarters, delivering faster cycle times with fewer three-point turns.

# Parallel lift that's simply unparalleled.

The 644K Powerllel Loader delivers both powerful digging force and parallel lift. Its innovative design allows load forces to work with, not against, the boom for big breakout forces — even in difficult digging. Impressive torque throughout the entire dump and rollback range enables this Powerllel loader to excel at a wide variety of material-handling tasks. But don't just look for these John Deere advantages in the numbers on a spec sheet. The best way to fully appreciate them is on your jobsite. Whatever the task, whatever the load, you'll discover parallel lift that's without parallel.





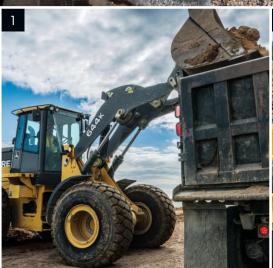
Choose the optional Hi-Vis coupler for extra stability and visibility when handling heavy loads.

Unique Y-link, low-mounted boom cylinders, and optional Hi-Vis coupler provide clear visibility to the work tool and throughout the lift arc.

Tire and axle options let you equip your 644K Powerllel Loader for material-handling work in a wide variety of terrain.

- 1. Powerllel's unique design maximizes parallel-lift-loader advantages for stronger breakout forces, delivering more efficient material handling to your operation.
- 2. The 644K Powerllel Loader delivers outstanding breakout force throughout the entire bucket and angle range to conquer tough tasks like loading logs.
- Pick up a broad range of Worksite Pro<sup>™</sup> and other attachments from the comfort of the cab with an optional Hi-Vis coupler, for more versatility.







## It's a powerful hybrid of efficiency, value, and applied customer thinking.

Our 644K Hybrid Loader goes well beyond burning less fuel while reducing emissions — although with its PowerTech IT4/Stage IIIB engine, hybrid-electric transmission, and brushless generator, it can boost fuel economy by up to 25 percent. Designed with extensive customer input, it also delivers everyday operating advantages like consistently quick, smooth, and responsive hydraulics; fast ramp-climbing ability; and strong pushing power. And, it's nearly twice as quiet, both inside and outside the cab. Simply put, this hybrid will help make your operator more productive while making your operation more efficient.

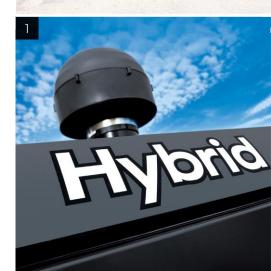
Coast-control feature functions like dynamic braking in a hydrostatic transmission, slowing down the loader without touching a pedal and helping reduce service-brake component wear.

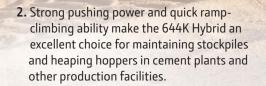
Running wide open at 1,800 rpm, in-cab sound levels are just 68 dBA. Noise is also less noticeable to bystanders, making this loader a good neighbor in residential areas.

The engine runs at a choice of three constant operator-selected rpms so boom and bucket functions are powerful, responsive, and quick while optimum fuel efficiency is maintained. Purpose-built PowerShift transmission provides smooth moves through four forward speed ranges. Direction changes are performed by the electric motor, completely eliminating shifting in some truckloading applications.

John Deere 6.8-L diesel runs at a constant operator-selected speed of 1,200, 1,500, or 1,800 rpm to reduce engine wear, noise levels, and fuel consumption.

Brushless A/C generator and motor, water-cooled brake resistor, and solid-state power electronics deliver long-term reliable performance.  Hybrid-electric drive recaptures energy while slowing the loader when the operator lets off the accelerator. This lessens the load on the engine, further reducing fuel consumption.





644K

**3.** Our 644K Hybrid delivers up to 25-percent better average fuel efficiency than a conventional 644K with lockup torque converter. In applications like V-pattern truck loading, your fuel savings will be even greater.

Hybrid

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### Discover your options.

K-Series Loaders come standard with plenty of production-boosting features to help you handle almost anything you throw their way. But yours isn't just any application, so we've got you covered with a wide variety of factory- or dealerinstalled options. Equip your loader with exactly what you need to maximize your efforts and expand your opportunities.

 Automatic differential lock engages as soon as a tire begins to slip. It's ideal for inexperienced operators or applications requiring high traction, such as stockpiling silage, plowing snow, and handling pipe. 2. With ride control (standard on the 724K, optional on the 644K), lift cylinders act as shock absorbers, cushioning bumps to navigate over rough ground without losing material. Auto-actuation travel speed is adjustable from 1.5 to 24.0 km/h (1.0 to 15.0 mph).

 Worksite Pro couplers increase versatility and make attachment switchover push-button easy. Or opt for the Hi-Vis coupler for high-visibility switchover of a broad range of Deere and other attachments.



General-purpose or excavating buckets are available in pin-on or coupler configurations from 3.1– 3.6 m<sup>3</sup> (4.0–4.75 cu. yd). Or opt for 1.52- and 1.83-m (60 and 72 in.) tines, depending on model.

Powered cab pre-cleaner is a smart addition in high airborne-debris environments.

Opt for the corrosion package to shield electrical components and connections, and help prevent corrosive materials from shortcircuiting your productivity.

Need to take productivity to another level? High-Lift option extends lift height up to 356 mm (14 in.).

Heated mirrors prevent fog and ice from obstructing the view and affecting productivity.

Embedded payload scale enables you to fill each truck to its limit for maximum productivity. It's available on both Z-Bar and High-Lift loaders.

Integrated tire-pressure monitor helps maximize tire life and fuel efficiency. You can quickly check tire pressure via JDLink.

Full-tire front and rear fenders and flaps help keep the machine free of mud and debris.

Optional right-side service steps and handholds are slip resistant, providing safe access to the cab.







# Nothing runs — or is built — like a Deere.

It's all about uptime. So we gave both K-Loaders — including the 644K Hybrid — traditional John Deere durability features. They boast standard heavy-duty wet-sleeve diesels, Quad-Cool, and solid-state electrical systems. Other uptime-boosting features include reinforced articulation joints with double-tapered roller bearings, and booms and mainframes so tough they're warranted for three years or 10,000 hours. When you know how they're built, you'll run a Deere.

Electrical-distribution center employs reliable circuit-board technology and solid-state switches to eliminate many wiring harnesses, fuses, relays, and connectors. Sealed gold-pin electrical connectors resist corrosion for longterm integrity. Standard features like bypass-start protection, automatic park brake, and convenient handholds help keep the operator out of harm's way. Both models feature slip-resistant steps and platforms on both sides of the machine to provide safer access.

724K

John Deere PowerTech FT4/Stage IV diesel engines meet emission regulations without sacrificing power or torque. A PowerTech IT4/Stage IIIB diesel and a brushless electrical generator power the 644K Hybrid.

- 1. Optional programmable fan automatically reverses at predetermined intervals, ejecting debris from the radiator and cooler cores. Or choose your own cleaning cycles through the monitor.
- 2. Efficient and rugged Quad-Cool places the radiator, air-conditioner condenser, intercooler, and hydraulic, transmission, and standard axle coolers in a unique boxed configuration that's isolated from engine heat.
- **3.** Planetary final drives are mounted inboard. Hydraulic wet-disc brakes on both models are self-adjusting.

Sealed-switch module keeps out dust, moisture, and debris, and virtually never wears out. Proven marine-grade touchpad eliminates rocker switches and nearly 100 wires, keeping things simple and durable.

Four steel plates support the loader tower, extending pin life and protecting the boom-cylinder hoses.

Standard starter protection limits cranking time and requires cool-down periods between attempts.

Wet-sleeve engine liners provide uniform engine cooling for less oil breakdown and longer durability than cast-in-block designs. Wide-mouth fuel tank allows quick and convenient ground-level fill-ups — generous tank capacity lets you work longer.

Heavy-duty axles employ cooling, filtration, and temperature monitoring to increase durability.

### Stretches your dollars, not your service techs.

Controlling daily owning and operating costs shouldn't be a reach and it's not on a K-Series Loader. Same-side ground-level service points make quick work of the daily routine. Unique Quad-Cool system provides wide-open access to both sides of the coolers for easy cleanout. Extended service intervals let you work longer between changes. And because no maintenance beats low maintenance, standard self-adjusting serpentine engine belts and wet-disc brakes seldom, if ever, require attention. That's just for starters. The list of K-Series features that help minimize maintenance goes on and on. And so will the owning and operating cost savings you'll enjoy.

- 1. Vertical spin-on filters allow quick, no-spill changes. Extended 500-, 2,000-, and 4,000-hour engine, transmission, and hydraulic oil-service intervals help reduce operating costs.
- 2. Ground-level fuel and diesel exhaust fluid (DEF) fill access helps speed servicing for more uptime. There's also an available fast-fuel option.
- 3. If something goes wrong, the easy-to-navigate LCD monitor displays diagnostic messages and offers possible solutions to help get you back up and running quickly.
- 4. Color-coded fluid-sample and diagnostic test ports help speed preventive maintenance and troubleshooting. Noninvasive design helps keep out contaminants.
- 5. Conveniently located, easyto-read sight gauges and seethrough reservoirs let you check transmission, hydraulic, coolant, and windshield washer fluid levels at a glance.
- 6. Lockable compartment opens wide, offering convenient ground-level access to remotestart battery terminals and the electrical-disconnect switch.





Greasing is less messy thanks to centralized lube banks that provide easy access to zerks. Conveniently located periodic lube and maintenance chart ensures nothing gets overlooked.

Inboard planetary final drives and self-adjusting wet-disc brakes are virtually maintenance-free.

Hydraulically driven fan runs only as needed for efficient cooling. Helps conserve fuel, too.

All daily service points including fueling are grouped on the left side for quick and convenient groundlevel access.

Ash-service intervals for the diesel particulate filter (DPF) are condition based, so changing it may not be necessary until the first engine overhaul. Intervals can be extended further depending on application, regular maintenance practices, and the use of recommended fluids and lubricants.

3-mm (0.12 in.) side-shield perforations block most airborne debris. Unlike stacked coolers, Quad-Cool cores resist plugging and are easily accessible from either side, for quick and easy cleanout.

Auto-idle automatically reduces engine speed to help conserve fuel after an operator-determined period of inactivity. Auto shutdown turns off the engine after extended inactivity.



### 644K

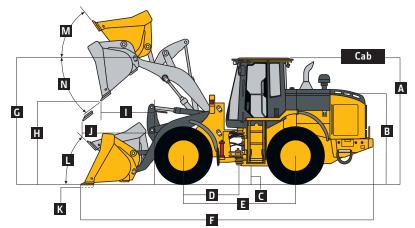
Engine	644K Z-BAR / HIGH-L								
Manufacturer and Model	John Deere PowerTec 6090		John Deer 6068H	e PowerTech™ Plus	John Deere PowerTec	h™ 6068H	John Deer 6068	e PowerTech PSX	
Non-Road Emission Standard	EPA Final Tier 4/EU St	tage IV	EPA Tier 3/	/EU Stage IIIA	EPA Tier 2/EU Stage I	I		m Tier 4/EU Stage IIII r <b>id-Electric Drive</b>	
Cylinders	6		6		6		6		
Valves Per Cylinder	4		4		4		4		
Displacement	9.0 L (548 cu. in.)		6.8 L (414	cu. in.)	6.8 L (414 cu. in.)		6.8 L (414	cu. in.)	
Net Peak Power (ISO 9249)	173 kW (232 hp) at 1	,700 rpm	173 kW (2	32 hp) at 1,700 rpm	173 kW (232 hp) at 1	,700 rpm	171 kW (2	229 hp) at 1,700 rpm	
Net Peak Torque (ISO 9249)	1062 Nm (783 lbft.) 1,400 rpm		1016 Nm ( 1,400 rpm	749 lbft.) at	1016 Nm (749 lbft.) 1,400 rpm	at	991 Nm (7 1,400 rpm	730 lbft.) at 1	
Net Torque Rise	56%		55%		55%		19%		
Fuel System (electronically controlled)	High-pressure comm	on rail	High-press	sure common rail	High-pressure comm	on rail	High-pres	sure common rail	
Lubrication	Full-flow spin-on filte	5			Full-flow spin-on filte				
Aspiration	Series turbocharged, cooled	5		ged, charge air cooled	Turbocharged, charge				
Air Cleaner	Under-hood, dual-ele monitor for service				Under-hood, dual-ele monitor for service	5 51			
Fan Drive	Hydraulically driven, j				Hydraulically driven, p	proportional			
Electrical System	24 volt with 130-amp		24 volt wit	h 80-amp (100-amp op	otional) alternator			th 100-amp	
	alternator						•	optional alternator	
Batteries (2 – 12 volt) Transmission System	950 CCA (each)		950 CCA (e	acn)	950 CCA (each)		950 CCA (	each)	
	EPA FT4/EU Stage IV	/ EPA Tier 3/E	U Stage III	A / EPA Tier 2/EU Stage	2			with Hybrid-	
	Standard 5-Speed wi Converter	th Lockup Toi	que	Optional 4-Speed		Electric Dr Standard 3		brid-Electric Drive	
Туре	Countershaft-type Po	worShift™		Countershaft-type Po	werShift	Countersh	aft_type Pc	worShift	
Torque Converter	Single stage, single p			Single stage, single pl		N/A	ан-турет с	wersnin	
Motor/Generator	N/A	11030		N/A	1030	Brushless	۸/c		
Inverter	N/A			N/A		Solid-state			
Shift Control	Electronically modula	tod adaptive	load	Electronically modula	tod adaptive load		•	ted, adaptive, load	
	and speed dependent		, 10au	and speed dependent		and speed			
Operator Interface			od F-N-R :	and gear-select lever; G				•	
Shift Modes		•		utton with 2 selectable				ntive clutch cutoff	
Maximum Travel Speeds (with 23.5 R 25 tires)	Forward	Reverse	ick sinit b	Forward	Reverse	Forward	n, una adaj	Reverse	
Range 1	7.8 km/h (4.8 mph)	8.2 km/h (5	1 mnh)	7.6 km/h (4.7 mph)	7.9 km/h (4.9 mph)	7.5 km/h (	4 5 mnh)	7.5 km/h (4.5 mph	
Range 2	13.4 km/h (8.3 mph)	13.6 km/h (		12.6 km/h (7.8 mph)	12.9 km/h (8.0 mph)	14.0 km/h	1 1	14.0 km/h (8.7 mp	
Range 3	22.6 km/h	28.8 km/h	,	24.7 km/h	24.9 km/h	25.0 km/h		25.0 km/h	
	(14.0 mph)	(17.9 mph)		(15.3 mph)	(15.5 mph)	(15.5 mph)		(15.5 mph)	
Range 4	27.4 km/h	N/A		36.6 km/h	N/A	40.0 km/h		40.0 km/h	
2	(17.0 mph)			(22.7 mph)		(24.9 mph)	)	(24.9 mph)	
Range 5	40.0 km/h (24.9 mph)	N/A		N/A	N/A	N/A		N/A	
Axles/Brakes		( ED A T: 2 /5		. <i>i</i>					
	EPA FT4/EU Stage IV . EPA Tier 2/EU Stage I	I	5	Α/	EPA IT4/EU Stage IIIB	with Hybrid	I-Electric L	Irive	
Final Drives	Heavy-duty inboard-r		,		Heavy-duty inboard-r		netary		
Differentials	, ,		ntional rea	ır – standard; dual lock	5 1				
						diraction			
	26 deg. (13 deg. each				26 deg. (13 deg. each	i un ectionij	lated, inboard sun-shaft mounted, oil-cooled,		
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires)	Hydraulically actuate	d, spring-retr		-adjusting, inboard	Hydraulically actuate	d, inboard su	un-shaft m	ounted, oil-cooled,	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450)	Hydraulically actuate sun-shaft mounted, c	d, spring-retr pil-cooled, sin	gle disc	, ,	Hydraulically actuate self-adjusting, single	d, inboard sı disc			
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450)	Hydraulically actuate sun-shaft mounted, c Automatic spring-app	d, spring-retr bil-cooled, sin blied, hydraul	gle disc	, ,	Hydraulically actuate self-adjusting, single Automatic spring-app	d, inboard su disc blied, hydrau			
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450)	Hydraulically actuated sun-shaft mounted, c Automatic spring-app mounted, oil-cooled,	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline-	Hydraulically actuated self-adjusting, single Automatic spring-app integrated, oil-cooled	d, inboard su disc blied, hydrau I, multi disc	lically relea	ased, transmission-	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450)	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline-	Hydraulically actuated self-adjusting, single Automatic spring-app integrated, oil-cooled	d, inboard su disc blied, hydrau I, multi disc	lically relea	ased, transmission-	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments)	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV Tread Width	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage Width Over Tires	Hydraulically actuated self-adjusting, single Automatic spring-app integrated, oil-cooled	d, inboard su disc blied, hydrau I, multi disc	lically relea	ased, transmission-	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline-	Hydraulically actuated self-adjusting, single Automatic spring-app integrated, oil-cooled	d, inboard su disc blied, hydrau I, multi disc	lically relea	ased, transmission-	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV Tread Width	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage Width Over Tires	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc Jlied, hydrau I, multi disc IIIB with Hyb	lically relea	ased, transmission-	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV. <i>Tread Width</i> 2170 mm (85.4 in.)	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage <i>Width Over Tires</i> 2875 mm (113.2 in.) EPA Tier 3/EU Stage II	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc blied, hydrau d, multi disc IIIB with Hyb EPA IT4/EU	lically relea orid-Electri J Stage IIIB ive	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage <i>Width Over Tires</i> 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc blied, hydrau d, multi disc IIIB with Hyb EPA IT4/EU Electric Dr	lically relea orid-Electri J Stage IIIB ive	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.)	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage <i>Width Over Tires</i> 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II 352 L (93 gal.)	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc Jlied, hydrau J, multi disc IIIB with Hyt EPA IT4/EL Electric Dr 397 L (105	lically relea orid-Electri J Stage IIIB ive i gal.)	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF)	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.)	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	A / EPA Tier 2/EU Stage Width Over Tires 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II 352 L (93 gal.) N/A	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc Jlied, hydrau J, multi disc IIIB with Hyt EPA IT4/EL Electric Dr 397 L (105 N/A	lically relea prid-Electri J Stage IIIB ive i gal.) qt.)	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Engine Cooling System	Hydraulically actuates sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV. <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.)	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	A / EPA Tier 2/EU Stage Width Over Tires 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 29.5 L (31.2 qt.)	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc Jiled, hydrau d, multi disc EPA IT4/EL Electric Dr 397 L (105 N/A 54.9 L (58	lically relea prid-Electri J Stage IIIB ive igal.) .)	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Engine Cooling System Inverter Cooling System	Hydraulically actuates sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV. <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) N/A	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage Width Over Tires 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 29.5 L (31.2 qt.) N/A	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc Jiled, hydrau d, multi disc EPA IT4/EL Electric Dr 397 L (105 N/A 54.9 L (58 5.7 L (6 qt.	lically relea <b>prid-Electri</b> J Stage IIIB <b>ive</b> gal.) qt.) qt.)	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Engine Cooling System Inverter Cooling System Engine Oil with Vertical Spin-On Filter	Hydraulically actuates sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) N/A 28 L (29.5 qt.)	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage Width Over Tires 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 29.5 L (31.2 qt.) N/A 24.5 L (26 qt.)	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc Jlied, hydrau I, multi disc EPA IT4/EL Electric Dr 397 L (105 N/A 54.9 L (58 5.7 L (6 qt. 27 L (28.5	lically relea <b>orid-Electri</b> J Stage IIIB <b>ive</b> (gal.) (qt.) (qt.) (qt.) (qt.)	ased, transmission- ic Drive	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 22 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Engine Cooling System Inverter Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter	Hydraulically actuate sun-shaft mounted, c Automatic spring-app mounted, oil-cooled, EPA FT4/EU Stage IV. <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) N/A 28 L (29.5 qt.) 23 L (24 qt.)	d, spring-retr bil-cooled, sin blied, hydrauli multi disc	gle disc cally relea	sed, driveline- A / EPA Tier 2/EU Stage Width Over Tires 2875 mm (113.2 in.) EPA Tier 3/EU Stage II EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 29.5 L (31.2 qt.) N/A 24.5 L (26 qt.) 27 L (28.5 qt.)	Hydraulically actuate self-adjusting, single Automatic spring-app integrated, oil-coolec II / EPA IT4/EU Stage	d, inboard su disc blied, hydrau d, multi disc EPA IT4/EL Electric Dr 397 L (105 N/A 54.9 L (58 5.7 L (6 qt. 27 L (28.5 37.9 L (40	lically relea <b>orid-Electri</b> <b>J</b> Stage IIIB <b>ive</b> (j gal.) (j t.) (j t.)	ased, transmission- ic Drive	

644K



Hydraulic System/Steering	644K Z-BAR / H	IGH-LIFT / POWERLLEL					
Pump (loader and steering)	Variable-displacement, axial-piston pump; closed-center, pressure-compensating system						
Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm	297 L/m (78 gpr	297 L/m (78 gpm)					
System Relief Pressure (loader and steering)	25 166 kPa (3,6	25 166 kPa (3,650 psi)					
Loader Controls	2-function valve; joystick control or fingertip controls; hydraulic-function enable/disable; optional 3rd- and 4th-function valve with auxiliary lev					ction valve with auxiliary leve	
Steering (conforms to ISO 5010)							
Туре	Power, fully hyd	raulic					
Articulation Angle	80-deg. arc (40	deg. each direction)					
Turning Radius (measured to centerline of outside tire)	5.57 m (18 ft. 3 in.)						
	EPA FT4/EU Stag	EPA FT4/EU Stage IV / EPA Tier 3/EU Stage IIIA / EPA Tier 2/EU Stage II			EPA IT4/EU Stage IIIB with Hybrid-Electric Drive		
Hydraulic Cycle Times	Z-Bar	High-Lift	Powerllel	Z-Bar	High-Lift	Powerllel	
Raise	6.4 sec.	6.4 sec.	6.4 sec.	8.2 sec.	8.2 sec.	8.2 sec.	
Dump	1.6 sec.	1.6 sec.	2.1 sec.	2.3 sec.	2.3 sec.	2.8 sec.	
Lower (float down)	3.0 sec.	3.0 sec.	2.8 sec.	3.0 sec.	3.0 sec.	2.8 sec.	
Total	11.0 sec.	11.0 sec.	11.3 sec.	13.5 sec.	13.5 sec.	13.8 sec.	

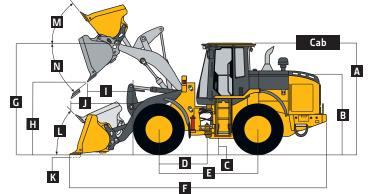




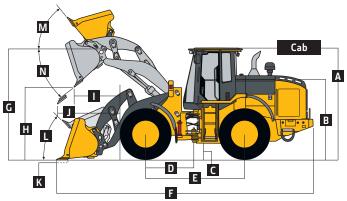
644K Z-BAR AND HIGH-LIFT LOADERS WITH PIN-ON BUCKET

	Z-Bar	High-Lift
Dimensions with Bucket	3.2-m <sup>3</sup> (4.25 cu. yd.) general-purpose with bolt-on edge	3.2-m³ (4.25 cu. yd.) general-purpose with bolt-on edge
A Height to Top of Cab	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)
B Hood Height	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)
C Ground Clearance	461 mm (18.1 in.)	461 mm (18.1 in.)
D Length from Centerline to Front Axle	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)
E Wheelbase	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)
F Overall Length, Bucket on Ground	8.30 m (27 ft. 3 in.)	8.77 m (28 ft. 9 in.)
G Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)
H Dump Clearance, 45 deg., Full Height	2.91 m (9 ft. 6.5 in.)	3.33 m (10 ft. 11.1 in.)
I Reach, 45-deg. Dump, Full Height	1.06 m (3 ft. 5.7 in.)	1.19 m (3 ft. 10.9 in.)
J Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance	1.61 m (5 ft. 3.4 in.)	2.06 m (6 ft. 9.1 in.)
K Maximum Digging Depth	106 mm (4.2 in.)	200 mm (7.9 in.)
L Maximum Rollback at Ground Level	42 deg.	41 deg.
M Maximum Rollback, Boom Fully Raised	55 deg.	47 deg.
N Maximum Bucket Dump Angle, Fully Raised	50 deg.	45 deg.
Loader Clearance Circle, Bucket Carry Position	13.19 m (43 ft. 3.1 in.)	13.62 m (44 ft. 8.2 in.)
Specifications with Bucket		
Capacity, Heaped	3.2 m³ (4.25 cu. yd.)	3.2 m <sup>3</sup> (4.25 cu. yd.)
Capacity, Struck	2.8 m³ (3.7 cu. yd.)	2.8 m³ (3.7 cu. yd.)
Bucket Weight with Bolt-On Cutting Edge	1735 kg (3,826 lb.)	1736 kg (3,827 lb.)
Bucket Width	3.04 m (10 ft. 0 in.)	3.04 m (10 ft. 0 in.)
Breakout Force	15 378 kg (33,903 lb.)	13 782 kg (30,384 lb.)
Tipping Load, Straight, No Tire Deflection	14 771 kg (32,565 lb.)	12 249 kg (27,004 lb.)
Tipping Load, Straight, with Tire Deflection	13 923 kg (30,695 lb.)	11 628 kg (25,635 lb.)
Tipping Load, 40-deg. Full Turn, No Tire Deflection	12 798 kg (28,214 lb.)	10 546 kg (23,250 lb.)
Tipping Load, 40-deg. Full Turn, with Tire Deflection	11 739 kg (25,880 lb.)	9750 kg (21,495 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, No Tire Deflection (conforms to ISO 14397-1)*	6398 kg (14,107 lb.)	6124 kg (13,502 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1)*	5870 kg (12,941 lb.)	4875 kg (10,747 lb.)
Operating Weight	18 682 kg (41,188 lb.)	19 091 kg (42,088 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSS 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counter-weight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments. \*Rated operating capacity based on Deere attachments only.



#### 644K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON BUCKET



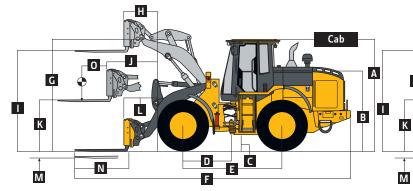
#### 644K POWERLLEL LOADER WITH QUICK-COUPLER AND HOOK-ON BUCKET

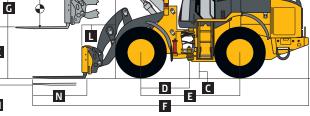
AND HOOK-0	ON BUCKET	AND HOOK-ON BUCKET			
	Z-Bar	High-Lift	Powerllel		
Dimensions with Bucket	3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge	3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge	3.1-m³ (4.0 cu. yd.) general-purpose with bolt-on edge		
A Height to Top of Cab	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)		
B Hood Height	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)		
<b>C</b> Ground Clearance	461 mm (18.1 in.)	461 mm (18.1 in.)	461 mm (18.1 in.)		
<b>D</b> Length from Centerline to Front Axle	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)		
E Wheelbase	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)		
F Overall Length, Bucket on Ground	8.27 m (27 ft. 2 in.)	8.74 m (28 ft. 8 in.)	8.50 m (27 ft. 11 in.)		
G Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)	4.12 m (13 ft. 6 in.)		
H Dump Clearance, 45 deg., Full Height	2.79 m (9 ft. 2 in.)	3.11 m (10 ft. 2 in.)	2.79 m (9 ft. 2 in.)		
Reach, 45-deg. Dump, Full Height	1.16 m (3 ft. 10 in.)	1.28 m (4 ft. 2 in.)	1.20 m (3 ft. 11 in.)		
J Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance	1.64 m (5 ft. 5 in.)	2.10 m (6 ft. 11 in.)	1.74 m (5 ft. 9 in.)		
K Maximum Digging Depth	139 mm (5.0 in.)	226 mm (9.0 in.)	91 mm (3.6 in.)		
L Maximum Rollback at Ground Level	42 deg.	42 deg.	41 deg.		
M Maximum Rollback, Boom Fully Raised	55 deg.	47 deg.	55 deg.		
N Maximum Bucket Dump Angle, Fully Raised	45 deg.	45 deg.	50 deg.		
Loader Clearance Circle, Bucket Carry Position	13.28 m (43 ft. 7 in.)	13.72 m (45 ft. 0 in.)	13.36 m (43 ft. 10 in.)		
Specifications with Bucket					
Capacity, Heaped	3.1 m³ (4.0 cu. yd.)	3.1 m³ (4.0 cu. yd.)	3.1 m³ (4.0 cu. yd.)		
Capacity, Struck	2.7 m <sup>3</sup> (3.6 cu. yd.)	2.7 m <sup>3</sup> (3.6 cu. yd.)	2.6 m³ (3.5 cu. yd.)		
Bucket Weight with Bolt-On Cutting Edge	2124 kg (4,682 lb.)	2124 kg (4,682 lb.)	2085 kg (4,597 lb.)		
Bucket Width	3.00 m (9 ft. 10 in.)	3.00 m (9 ft. 10 in.)	3.04 m (10 ft. 0 in.)		
Breakout Force	13 664 kg (30,124 lb.)	12 242 kg (26,989 lb.)	12 029 kg (26,519 lb.)		
Tipping Load, Straight, No Tire Deflection	13 401 kg (29,543 lb.)	11 155 kg (24,593 lb.)	12 923 kg (28,489 lb.)		
Tipping Load, Straight, with Tire Deflection	12 645 kg (27,877 lb.)	10 593 kg (23,353 lb.)	12 216 kg (26,932 lb.)		
Tipping Load, 40-deg. Full Turn, No Tire Deflection	11 556 kg (25,476 lb.)	9549 kg (21,051 lb.)	11 123 kg (24,523 lb.)		
Tipping Load, 40-deg. Full Turn, with Tire Deflection	10 605 kg (23,380 lb.)	8814 kg (19,431 lb.)	10 227 kg (22,547 lb.)		
Rated Operating Load, 50% Full-Turn Tipping Load, No Tire Deflection (conforms to ISO 14397-1)*	5778 kg (12,738 lb.)	4774 kg (10,525 lb.)	5562 kg (12,261 lb.)		
Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1)*	5303 kg (11,691 lb.)	4407 kg (9,716 lb.)	5114 kg (11,274 lb.)		
Operating Weight	19 074 kg (42,050 lb.)	19 482 kg (42,951 lb.)	20 269 kg (44,685 lb.)		
Loader operating information is based	I on machine with identified linkage and	standard equipment PowerTech PSS 609	0 (EDA Final Tior ///ELL Stage IV) onging		

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSS 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

\*Rated operating capacity based on Deere attachments only.







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644K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORKS

#### 644K POWERLLEL LOADER WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORKS High-Lift Powerllel Powerllel

AND HOOK-ON CONST	ROCTION FORKS			AND HOUR	CON CONSTRUCT		
	Z-Bar	Z-Bar	High-Lift	High-Lift	Powerllel	Powerllel	Powerllel
							Rockland
					Construction	Construction	Logging
Dimensions with Forks	1.52-m (60 in.)	1.83-m (72 in.)	1.52-m (60 in.)	1.83-m (72 in.)	1.52-m (60 in.)	1.83-m (72 in.)	1.52-m (60 ir
	tine length	tine length	tine length	tine length	tine length	tine length	tine length
A Height to Top of Cab	3.43 m	3.43 m	3.43 m	3.43 m	3.43 m	3.43 m	3.43 m
	(11 ft. 3 in.)	(11 ft. 3 in.)	(11 ft. 3 in.)	(11 ft. 3 in.)	(11 ft. 3 in.)	(11 ft. 3 in.)	(11 ft. 3 in.)
B Hood Height	2.53 m	2.53 m	2.53 m	2.53 m	2.53 m	2.53 m	2.53 m
	(8 ft. 4 in.)	(8 ft. 4 in.)	(8 ft. 4 in.)	(8 ft. 4 in.)	(8 ft. 4 in.)	(8 ft. 4 in.)	(8 ft. 4 in.)
<b>C</b> Ground Clearance	461 mm	461 mm	461 mm	461 mm	461 mm	461 mm	461 mm
	(18.1 in.)	(18.1 in.)	(18.1 in.)	(18.1 in.)	(18.1 in.)	(18.1 in.)	(18.1 in.)
<b>D</b> Length from Centerline to Front Axle	1.60 m	1.45 m	1.60 m	1.45 m	1.60 m	1.45 m	1.45 m
	(5 ft. 3 in.)	(4 ft. 9 in.)	(5 ft. 3 in.)	(4 ft. 9 in.)	(5 ft. 3 in.)	(4 ft. 9 in.)	(4 ft. 9 in.)
E Wheelbase	3.26 m	2.93 m	3.26 m	2.93 m	3.26 m	2.93 m	2.93 m
	(10 ft. 8 in.)	(9 ft. 7 in.)	(10 ft. 8 in.)	(9 ft. 7 in.)	(10 ft. 8 in.)	(9 ft. 7 in.)	(9 ft. 7 in.)
F Overall Length, Forks on Ground	8.81 m	9.11 m	9.28 m	9.58 m	9.04 m	9.34 m	9.13 m
C Hatabara Hara Pia E II. Data d	(28 ft. 11 in.)	(29 ft. 11 in.)	(30 ft. 5.4 in.)	(31 ft. 5 in.)	(29 ft. 8 in.)	(30 ft. 8 in.)	(29 ft. 11 in.)
<b>G</b> Height to Hinge Pin, Fully Raised	4.12 m	4.12 m	4.54 m	4.54 m	4.12 m	4.12 m (13 ft. 6 in.)	4.12 m (13 ft. 6 in.)
U. Deeph Fully Deired	(13 ft. 6 in.)	(13 ft. 6 in.)	(14 ft. 11 in.)	(14 ft. 11 in.)	(13 ft. 6 in.)		. ,
H Reach, Fully Raised	788 mm (31.0 in.)	788 mm (31.0 in.)	905 mm	905 mm	819 mm (32.2 in.)	819 mm (32.2 in.)	932 mm
L Fork Height Fully Daised	3.89 m	3.89 m	(35.6 in.) 4.22 m	(35.6 in.) 4.22 m	(32.2 III.) 3.79 m	(32.2 III.) 3.79 m	(37.0 in.) 3.83 m
I Fork Height, Fully Raised	(12 ft. 9 in.)	(12 ft. 9 in.)	4.22 m (13 ft. 10.1 in.)	4.22 III (13 ft. 10.1 in.)	(12 ft. 5 in.)	(12 ft. 5 in.)	(12 ft. 7 in.)
J Maximum Reach, Fork Level	1.68 m	1.68 m	2.07 m	2.07 m	1.76 m	1.76 m	1.87 m
	(5 ft. 6 in.)	(5 ft. 6 in.)	(6 ft. 9.5 in.)	(6 ft. 9.5 in.)	(5 ft. 9 in.)	(5 ft. 9 in.)	(6 ft. 2 in.)
K Fork Height, Maximum Reach	1.71 m	1.71 m	1.86 m	1.86 m	1.71 m	1.71 m	1.76 m
R Fork height, Maximum Keach	(5 ft. 7 in.)	(5 ft. 7 in.)	(6 ft. 1.2 in.)	(6 ft. 1.2 in.)	(5 ft. 7 in.)	(5 ft. 7 in.)	(5 ft. 9 in.)
L Reach, Ground Level	1.17 m	1.17 m	1.64 m	1.64 m	1.22 m	1.22 m	1.31 m
	(3 ft. 10 in.)	(3 ft. 10 in.)	(5 ft. 4.6 in.)	(5 ft. 4.6 in.)	(4 ft. 0 in.)	(4 ft. 0 in.)	(4 ft. 4 in.)
M Depth Below Ground	89 mm (4.0 in.)	89 mm (4.0 in.)		181 mm (7.1 in.)	38 mm (1.5 in.)	38 mm (1.5 in.)	0 mm (0 in.)
<b>N</b> Tine Length	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in
<b>0</b> Load Position, 50% Tine Length	0.76 m (30 in.)	0.92 m (36 in.)	0.76 m (30 in.)	0.92 m (36 in.)	0.76 m (30 in.)	0.92 m (36 in.)	0.76 m (30 in
Specifications with Forks						()	
Tipping Load, Straight, No Tire	9883 kg	9373 kg	8791 kg	8369 kg	9892 kg	9388 kg	9632 kg
Deflection	(21,789 lb.)	(20,663 lb.)	(19,381 lb.)	(18,449 lb.)	(21,807 lb.)	(20,697 lb.)	(21,235 lb.)
Tipping Load, Straight, with Tire	9621 kg	9123 kg	8571 kg	8166 kg	9579 kg	9090 kg	9234 kg
Deflection	(21,211 lb.)	(20,113 lb.)	(18,896 lb.)	(18,003 lb.)	(21,118 lb.)	(20,040 lb.)	(20,357 lb.)
Tipping Load, 40-deg. Full Turn,	8562 kg	8110 kg	7571 kg	7198 kg	8557 kg	8112 kg	8209 kg
No Tire Deflection	(18,876 lb.)	(17,880 lb.)	(16,691 lb.)	(15,868 lb.)	(18,866 lb.)	(17,884 lb.)	(18,097 lb.)
Tipping Load, 40-deg. Full Turn,	8208 kg	7773 kg	7266 kg	6912 kg	8145 kg	7725 kg	7674 kg
with Tire Deflection	(18,095 lb.)	(17,136 lb)	(16,019 lb.)	(15,238 lb.)	(17,957 lb.)	(17,031 lb.)	(16,918 lb.)
Rated Operating Load, 50% Full-Turn	4104 kg	3887 kg	3633 kg	3456 kg	4073 kg	3863 kg	3837 kg
Tipping Load, with Tire Deflection (con-	(9,048 lb.)	(8,569 lb.)	(8,009 lb.)	(7,619 lb.)	(8,979 lb.)	(8,516 lb.)	(8,459 lb.)
forms to ISO 14397-1 and SAE J1197)*							
Rated Operating Load, Rough Terrain,	4925 kg	4664 kg	4360 kg	4147 kg	4887 kg	4635 kg	4604 kg
60% Full-Turn Tipping Load, with Tire	(10,858 lb.)	(10,282 lb.)	(9,612 lb.)	(9,143 lb.)	(10,774 lb.)	(10,218 lb.)	(10,150 lb.)
Deflection (conforms to EN474-3)*							
Rated Operating Load, Firm and Level	6567 kg	6219 kg	5813 kg	5530 kg	6516 kg	6180 kg	6139 kg
Ground, 80% Full-Turn Tipping Load,	(14,476 lb.)	(13,710 lb.)	(12,815 lb.)	(12,192 lb.)	(14,365 lb.)	(13,626 lb.)	(13,534 lb.)
with Tire Deflection (conforms to							
EN474-3)*							
Operating Weight	18 603 kg	18 663 kg	19 012 kg	19 072 kg	19 796 kg	19 856 kg	21 469 kg
	(41,012 lb.)	(41,144 lb.)	(41,914 lb.)	(42,046 lb.)	(43,643 lb.)	(43,775 lb.)	(47,330 lb.)

cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

\*Rated operating capacity based on Deere attachments only.

#### Adjustments to Operating Weights

#### and Tipping Loads with Buckets 644K Z-BAR / HIGH-LIFT / POWERLLEL

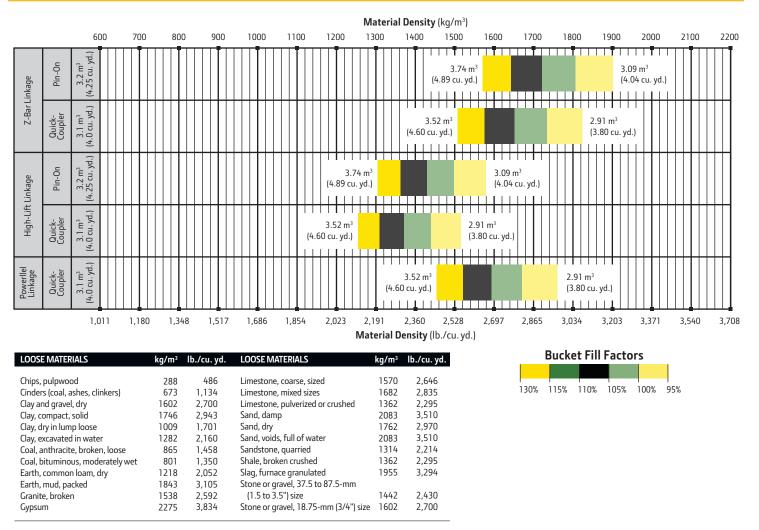
Adjustments to operating weights, tipping loads, and tires are based on Z-Bar machine with pin-on 3.1-m<sup>3</sup> (4.0 cu. yd.) general-purpose bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator\*

<b>J</b> · · · ·	<b>3</b> ·	3				
Add (+) or deduct (–) kg (lb.) as indi-		Tipping Load,	Tipping Load, 40-			
cated for loaders with 3-piece rims	Operating Weight	Straight	deg. Full Turn SAE	Tread Width	Width Over Tires	Vertical Height
John Deere PowerTech PSS 6090	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	N/A	N/A	N/A
John Deere PowerTech Plus 6068H	–98 kg (–215 lb.)	+338 kg (+745 lb.)	+242 kg (+534 lb.)	N/A	N/A	N/A
John Deere PowerTech 6068H	–124 kg (–273 lb.)	+293 kg (+646 lb.)	+203 kg (+448 lb.)	N/A	N/A	N/A
John Deere PowerTech PSX 6068 Z-Bar	–341 kg (–753 lb.)	–682 kg (–1,504 lb.)	–554 kg (–1,222 lb.)	N/A	N/A	N/A
John Deere PowerTech PSX 6068 High Lift/Powerllel	+8 kg (+18 lb.)	+14 kg (+30 lb.)	+35 kg (+78 lb.)	N/A	N/A	N/A
Michelin 23.5 R 25, 1 Star L-3	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)
Bridgestone 23.5 R 25, 1 Star L-3	+116 kg (+256 lb.)	+86 kg (+190 lb.)	+76 kg (+167 lb.)	0 mm (0 in.)	–28 mm (–1.1 in.)	+17 mm (+0.7 in.)
Titan 23.5 R 25, 20 PR L-3	–156 kg (–343 lb.)	–115 kg (–255 lb.)	–102 kg (–224 lb.)	0 mm (0 in.)	+27 mm (+1.1 in.)	0 mm (0 in.)
Titan 725/70-25 16-Ply L-4T (Logger Style)†§ <sup>®</sup>	+266 kg (+587 lb.)	+208 kg (+459 lb.)	+183 kg (+404 lb.)	+37 mm (+1.5 in.)	+95 mm (+3.7 in.)	+49 mm (+1.9 in.)
Michelin 750/65 R 25, 1 Star L-3T <sup>+§B</sup>	+622 kg (+1,371 lb.)	+472 kg (+1,041 lb.)	+416 kg (+917 lb.)	+37 mm (+1.5 in.)	+158 mm (+6.2 in.)	+12 mm (+0.5 in.)
*May change based on vehicle configu	uration, weight, or tir	e-pressure adjustmer	nts.			

<sup>†</sup>Equipped with 5-piece heavy-duty rims.

<sup>§</sup>CaCl<sub>2</sub> not recommended.

<sup>®</sup>Requires 9-deg. rear axle stops.



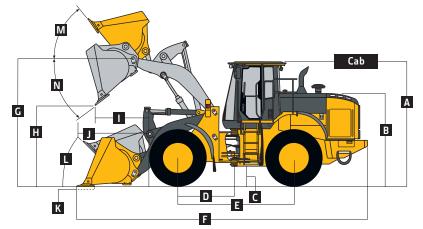
### 724K

Engine	724K Z-BAR / HIGH-LIFT			
Manufacturer and Model	John Deere PowerTech™ PSX 609	0 John Deere Powe	erTech™ Plus 6090H	John Deere PowerTech™ 6090H
Non-Road Emission Standard	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU St	age IIIA	EPA Tier 2/EU Stage II
Cylinders	6	6		6
Valves Per Cylinder	4	4		4
Displacement	9.0 L (548 cu. in.)	9.0 L (548 cu. in	.)	9.0 L (548 cu. in.)
Net Peak Power (ISO 9249)	197 kW (264 hp) at 1,800 rpm	197 kW (264 hp)	, ) at 1.800 rpm	197 kW (264 hp) at 1,800 rpm
Net Peak Torque (ISO 9249)	1161 Nm (856 lbft.) at 1,300 rp	, ,	oft.) at 1,300 rpm	1159 Nm (852 lbft.) at 1,300 rpr
Net Torque Rise	61%	60%	,, , , , , , , , , , , , , , , , , , ,	60%
Fuel System (electronically controlled)	High-pressure common rail	High-pressure co	ommon rail	High-pressure common rail
Lubrication	Full-flow spin-on filter and integ		n filter and integral	Full-flow spin-on filter and integra
Labrication	cooler	cooler	rinter and integral	cooler
Aspiration	Series turbocharged, charge air cooled	Turbocharged, cl	harge air cooled	Turbocharged, charge air cooled
Air Cleaner	Under-hood, dual-element dry ty	ne restriction indicat	or in cab monitor fo	r service
Fan Drive	Hydraulically driven, proportiona		ven, proportionally	Hydraulically driven, proportional
	controlled, fan aft of coolers	controlled, fan a		controlled, fan aft of coolers
Electrical System	24 volt with 130-amp alternator	24 volt with 100		24 volt with 100-amp alternator
Batteries (2 – 12 volt)	950 CCA (each)	1,400 CCA (each		1,400 CCA (each)
	950 CCA (each)	1,400 CCA (each	)	1,400 CCA (each)
Transmission System	Countershaft-type PowerShift™			
Type Torque Converter				
Torque Converter	Single stage, single phase			
Shift Control	Electronically modulated, adapti			The last state of the last sta
Operator Interface	Steering-column or joystick-mou			
Shift Modes	adaptive clutch cutoff			s: kick-down or kick-up/down; and
	Standard 5-Speed with Lockup 1		Optional 4-Speed	
Maximum Travel Speeds (with 23.5 R 25, 1 Star L3 tires)	Forward Rev		Forward	Reverse
Range 1		km/h (4.9 mph)	7.2 km/h (4.5 mp	
Range 2	13.4 km/h (8.3 mph) 13.0	) km/h (8.1 mph)	11.9 km/h (7.4 m	ph) 12.5 km/h (7.8 mph)
Range 3	22.6 km/h (14.0 mph) 28.8	3 km/h (17.9 mph)	23.1 km/h (14.4 r	mph) 24.2 km/h (15.1 mph)
Range 4	27.4 km/h (17.0 mph) N/A		35.6 km/h (22.1 r	mph) N/A
Range 5	40.0 km/h (24.9 mph) N/A		N/A	N/A
Axles/Brakes				
Final Drives	Heavy-duty inboard-mounted pl	anetary		
	Hydraulic locking front with con-		ard; dual locking fro	nt and rear – optional
Ditterentials				
Differentials Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires)	26 deg. (13 deg. each direction)			
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires)	26 deg. (13 deg. each direction)	tracted. self-adiusting	ı. inboard sun-shaft	mounted, oil-cooled, single disc
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re			mounted, oil-cooled, single disc
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450)	26 deg. (13 deg. each direction)			mounted, oil-cooled, single disc
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra	ulically released, oil-co	ooled, multi disc	mounted, oil-cooled, single disc
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b>	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width	ulically released, oil-co Width Over Tires	ooled, multi disc	mounted, oil-cooled, single disc
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra	ulically released, oil-co	ooled, multi disc	mounted, oil-cooled, single disc
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b>	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.)	ulically released, oil-co Width Over Tires 2880 mm (113.4	ooled, multi disc s ⊧ in.)	
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV	ulically released, oil-co Width Over Tires 2880 mm (113.4 EPA Tier 3/EU St	ooled, multi disc s ⊧ in.)	EPA Tier 2/EU Stage II
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.)	ulically released, oil-co Width Over Tires 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.)	ooled, multi disc s ⊧ in.)	EPA Tier 2/EU Stage II 352 L (93 gal.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.)	ulically released, oil-co Width Over Tires 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.)	ulically released, oil-co <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.)	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.)	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.)	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) Tires/Wheels (see page 28 for complete tire adjustments) Michelin 23.5 R 25, 1 Star L-3 Serviceability Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.)	ulically released, oil-co <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.)	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 22 L (23 qt.)	ulically released, oil-co Width Over Tires 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.)	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 392 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.)	ulically released, oil-co Width Over Tires 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.)	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 22 L (23 qt.)	ulically released, oil-co Width Over Tires 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.)	ooled, multi disc s + in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.)	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)	ooled, multi disc s in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 392 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.)	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)	ooled, multi disc s in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 28 L (29.5 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.)	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)	ooled, multi disc s in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 28 L (29.5 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.)	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)	ooled, multi disc s in.) age IIIA	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.) Variable-displacement, axial-pist 297 L/m (78 gpm) 25 166 kPa (3,650 psi) 2-function valve; joystick contro	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.) on pump; closed-cent or fingertip controls;	ooled, multi disc	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm System Relief Pressure (loader and steering)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra <i>Tread Width</i> 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.) Variable-displacement, axial-pist 297 L/m (78 gpm) 25 166 kPa (3,650 psi)	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.) on pump; closed-cent or fingertip controls;	ooled, multi disc	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm System Relief Pressure (loader and steering) Loader Controls	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.) Variable-displacement, axial-pist 297 L/m (78 gpm) 25 166 kPa (3,650 psi) 2-function valve; joystick contro	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.) on pump; closed-cent or fingertip controls;	ooled, multi disc	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires) Service Brakes (conform to ISO 3450) Parking Brakes (conform to ISO 3450) <b>Tires/Wheels (see page 28 for complete tire adjustments)</b> Michelin 23.5 R 25, 1 Star L-3 <b>Serviceability</b> Refill Capacities Fuel Tank with Lockable Cap Diesel Exhaust Fluid (DEF) Cooling System Engine Oil with Vertical Spin-On Filter Transmission Reservoir with Vertical Filter Axle Oil (front and rear, each) Hydraulic Reservoir and Filter Park Brake Oil (wet disc) <b>Hydraulic System/Steering</b> Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm System Relief Pressure (loader and steering)	26 deg. (13 deg. each direction) Hydraulically actuated, spring-re Automatic spring-applied, hydra Tread Width 2170 mm (85.4 in.) EPA FT4/EU Stage IV 397 L (105 gal.) 32 L (34 qt.) 45.5 L (48.1 qt.) 28 L (29.5 qt.) 24 L (25 qt.) 24 L (25 qt.) 22 L (23 qt.) 105.2 L (27.8 gal.) 0.6 L (20 oz.) Variable-displacement, axial-pist 297 L/m (78 gpm) 25 166 kPa (3,650 psi) 2-function valve; joystick contro	ulically released, oil-cc <i>Width Over Tires</i> 2880 mm (113.4 EPA Tier 3/EU St 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.) on pump; closed-cent or fingertip controls;	ooled, multi disc	EPA Tier 2/EU Stage II 352 L (93 gal.) N/A 33.8 L (35.7 qt.) 29.6 L (28 qt.) 24 L (25 qt.) 22 L (23 qt.) 110 L (29 gal.) 0.6 L (20 oz.)



Hydraulic System/Steering (continued)	724K Z-BAR / HIGH-LIFT	
Turning Radius (measured to centerline of outside tire)	5.64 m (18 ft. 6 in.)	
Hydraulic Cycle Times	Z-Bar	High-Lift
Raise	6.4 sec.	6.4 sec.
Dump	1.4 sec.	1.6 sec.
Lower (float down)	3.0 sec.	3.0 sec.
Total	10.8 sec.	11.0 sec.

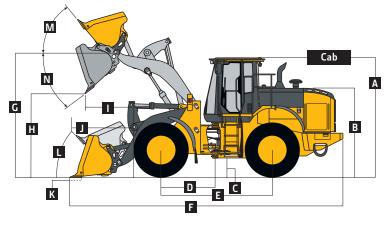
Dimensions and Specifications with Pin-On Bucket



#### 724K Z-BAR AND HIGH-LIFT LOADERS WITH PIN-ON BUCKET

	Z-Bar	Z-Bar	High-Lift	High-Lift
Dimensions with Bucket	3.2-m³ (4.25 cu. yd.)	3.6-m³ (4.75 cu. yd.)	3.2-m³ (4.25 cu. yd.)	3.6-m³ (4.75 cu. yd.)
	general-purpose with	general-purpose with	general-purpose with	general-purpose with
	bolt-on edge	bolt-on edge	bolt-on edge	bolt-on edge
A Height to Top of Cab	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)
B Hood Height	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)
C Ground Clearance	461 mm (18.1 in.)	461 mm (18.1 in.)	461 mm (18.1 in.)	461 mm (18.1 in.)
D Length from Centerline to Front Axle	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)
E Wheelbase	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)
F Overall Length, Bucket on Ground	8.20 m (26 ft. 11 in.)	8.31 m (27 ft. 3 in.)	8.67 m (28 ft. 5 in.)	8.78 m (28 ft. 10 in.)
G Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)	4.54 m (14 ft. 11 in.)
H Dump Clearance, 45 deg., Full Height	2.91 m (9 ft. 7 in.)	2.84 m (9 ft. 4 in.)	3.33 m (10 ft. 11 in.)	3.26 m (10 ft. 8 in.)
I Reach, 45-deg. Dump, Full Height	1.06 m (3 ft. 6 in.)	1.13 m (3 ft. 9 in.)	1.19 m (3 ft. 11 in.)	1.25 m (4 ft. 1 in.)
J Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance	1.61 m (5 ft. 3 in.)	1.67 m (5 ft. 6 in.)	2.06 m (6 ft. 9 in.)	2.12 m (6 ft. 11 in.)
K Maximum Digging Depth	123 mm (5.0 in.)	123 mm (5.0 in.)	216 mm (8.5 in.)	216 mm (8.5 in.)
L Maximum Rollback at Ground Level	41 deg.	41 deg.	42 deg.	42 deg.
M Maximum Rollback, Boom Fully Raised	55 deg.	55 deg.	47 deg.	47 deg.
N Maximum Bucket Dump Angle, Fully Raised	50 deg.	50 deg.	45 deg.	45 deg.
Loader Clearance Circle, Bucket Carry Position	13.19 m (43 ft. 3 in.)	13.25 m (43 ft. 6 in.)	13.62 m (44 ft. 8 in.)	13.68 m (44 ft. 11 in.)
Specifications with Bucket				
Capacity, Heaped	3.2 m³ (4.25 cu. yd.)	3.6 m³ (4.75 cu. yd.)	3.2 m³ (4.25 cu. yd.)	3.6 m <sup>3</sup> (4.75 cu. yd.)
Capacity, Struck	3.0 m <sup>3</sup> (3.5 cu. yd.)	3.2 m³ (4.2 cu. yd.)	2.8 m <sup>3</sup> (3.7 cu. yd.)	3.2 m <sup>3</sup> (4.2 cu. yd.)
Bucket Weight with Bolt-On Cutting Edge	1736 kg (3,827 lb.)	1822 kg (4,016 lb.)	1736 kg (3,827 lb.)	1822 kg (4,017 lb.)
Bucket Width	3.04 m (10 ft. 0 in.)	3.04 m (10 ft. 0 in.)	3.04 m (10 ft. 0 in.)	3.04 m (10 ft. 0 in.)
Breakout Force	15 607 kg (34,408 lb.)	14 398 kg (31,742 lb.)	13 884 kg (30,610 lb.)	12 968 kg (28,590 lb.)
Tipping Load, Straight, No Tire Deflection	16 508 kg (36,396 lb.)	16 236 kg (35,794 lb.)	13 332 kg (29,393 lb.)	13 101 kg (28,883 lb.)
Tipping Load, Straight, with Tire Deflection	15 534 kg (34,247 lb.)	15 267 kg (33,658 lb.)	12 645 kg (27,877 lb.)	12 420 kg (27,381 lb.)
Tipping Load, 40-deg. Full Turn, No Tire Deflection	14 266 kg (31,451 lb.)	14 015 kg (30,899 lb.)	11 466 kg (25,278 lb.)	11 252 kg (24,806 lb.)
Tipping Load, 40-deg. Full Turn, with Tire Deflection	13 047 kg (28,764 lb.)	12 801 kg (28,221 lb.)	10 578 kg (23,320 lb.)	10 371 kg (22,864 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, No Tire Deflection (conforms to ISO 14397-1)*	7133 kg (15,726 lb.)	7008 kg (15,449 lb.)	5733 kg (12,639 lb.)	5626 kg (12,403 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1)*	6524 kg (14,383 lb.)	6401 kg (14,111 lb.)	5289 kg (11,660 lb.)	5186 kg (11,433 lb.)
Operating Weight	19 419 kg (42,812 lb.)	19 512 kg (43,016 lb.)	19 646 kg (43,311 lb.)	19 739 kg (43,516 lb.)

affected by changes in tires, ballast, and different attachments. \*Rated operating capacity based on Deere attachments only.

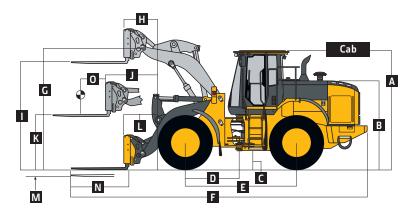


724K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON BUCKET

	7.0	11.1.1.6
	Z-Bar	High-Lift
Dimensions with Bucket	3.1-m <sup>3</sup> (4.0 cu. yd.) general-purpose with bolt-on edge	3.1-m <sup>3</sup> (4.0 cu. yd.) general-purpose with bolt-on edge
A Height to Top of Cab	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)
B Hood Height	2.53 m (8 ft. 4 in.)	2.53 m (8 ft. 4 in.)
C Ground Clearance	461 mm (18.1 in.)	461 mm (18.1 in.)
<b>D</b> Length from Centerline to Front Axle		1.60 m (5 ft. 3 in.)
E Wheelbase	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)
F Overall Length, Bucket on Ground	8.20 m (26 ft. 11 in.)	8.74 m (28 ft. 8 in.)
<b>G</b> Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)
H Dump Clearance, 45 deg., Full Height		3.11 m (10 ft. 2 in.)
I Reach, 45-deg. Dump, Full Height	1.15 m (3 ft. 9 in.)	1.28 m (4 ft. 2 in.)
J Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance	1.72 m (5 ft. 8 in.)	2.10 m (6 ft. 11 in.)
K Maximum Digging Depth	123 mm (5.0 in.)	216 mm (8.5 in.)
L Maximum Rollback at Ground Level	41 deg.	42 deg.
M Maximum Rollback, Boom Fully Raised	55 deg.	47 deg.
N Maximum Bucket Dump Angle, Fully Raised	50 deg.	45 deg.
Loader Clearance Circle, Bucket Carry Position	12.93 m (42 ft. 5 in.)	13.72 m (45 ft. 0 in.)
Specifications with Bucket		
Capacity, Heaped	3.1 m³ (4.0 cu. yd.)	3.1 m³ (4.0 cu. yd.)
Capacity, Struck	2.4 m <sup>3</sup> (3.2 cu. yd.)	2.4 m <sup>3</sup> (3.2 cu. yd.)
Bucket Weight with Bolt-On Cutting Edge	1764 kg (3,890 lb.)	1764 kg (3,890 lb.)
Bucket Width	2.90 m (9 ft. 6 in.)	2.90 m (9 ft. 6 in.)
Breakout Force	14 524 kg (32,019 lb.)	12 404 kg (27,346 lb.)
Tipping Load, Straight, No Tire Deflection	15 025 kg (33,125 lb.)	12 178 kg (26,848 lb.)
Tipping Load, Straight, with Tire Deflection	14 157 kg (31,211 lb.)	11 553 kg (25,470 lb.)
Tipping Load, 40-deg. Full Turn, No Tire Deflection	12 929 kg (28,503 lb.)	10 416 kg (22,964 lb.)
Tipping Load, 40-deg. Full Turn, with Tire Deflection	11 829 kg (26,078 lb.)	9603 kg (21,171 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, No Tire Deflection (conforms to ISO 14397-1)*	6464 kg (14,251 lb.)	5208 kg (11,482 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1)*		4802 kg (10,586 lb.)
Operating Weight	19 810 kg (43,674 lb.)	20 037 kg (44,173 lb.)
Loader operating information is base	ed on machine with identified linkage and standard equipment	t, PowerTech PSX 6090 (EPA Final Tier 4/EU Stage IV) engine,

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSX 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

\*Rated operating capacity based on Deere attachments only.



724K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORKS

	Z-Bar	Z-Bar	High-Lift	High-Lift
Dimensions with Forks	1.52-m (60 in.) tine length	1.83-m (72 in.) tine length	1.52-m (60 in.) tine length	1.83-m (72 in.) tine length
A Height to Top of Cab	3.43 m (11 ft. 3 in.)			
B Hood Height	2.53 m (8 ft. 4 in.)			
C Ground Clearance	461 mm (18.1 in.)			
<b>D</b> Length from Centerline to Front Axle	1.60 m (5 ft. 3 in.)			
E Wheelbase	3.26 m (10 ft. 8 in.)			
Overall Length, Forks on Ground	8.89 m (29 ft. 2 in.)	9.19 m (30 ft. 2 in.)	9.35 m (30 ft. 8 in.)	9.65 m (31 ft. 8 in.)
G Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)	4.54 m (14 ft. 11 in.)
H Reach, Fully Raised	788 mm (31.0 in.)	788 mm (31.0 in.)	905 mm (35.6 in.)	905 mm (35.6 in.)
Fork Height, Fully Raised	3.89 m (12 ft. 9.0 in.)	3.89 m (12 ft. 9.0 in.)	4.22 m (13 ft. 10.1 in.)	4.22 m (13 ft. 10.1 in.)
Maximum Reach, Fork Level	1.68 m (5 ft. 6.0 in.)	1.68 m (5 ft. 6.0 in.)	2.07 m (6 ft. 9.5 in.)	2.07 m (6 ft. 9.5 in.)
K Fork Height, Maximum Reach	1.71 m (5 ft. 7.0 in.)	1.71 m (5 ft. 7.0 in.)	1.86 m (6 ft. 1.2 in.)	1.86 m (6 ft. 1.2 in.)
Reach, Ground Level	1.17 m (3 ft. 10.0 in.)	1.17 m (3 ft. 10.0 in.)	1.64 m (5 ft. 4.6 in.)	1.64 m (5 ft. 4.6 in.)
VI Depth Below Ground	89 mm (4.0 in.)	89 mm (4.0 in.)	181 mm (7.1 in.)	181 mm (7.1 in.)
I Tine Length	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)	1.83 m (72 in.)
<b>D</b> Load Position, 50% Tine Length	0.76 m (30 in.)	0.92 m (36 in.)	0.76 m (30 in.)	0.92 m (36 in.)
pecifications with Forks				
Tipping Load, Straight, No Tire Deflection	11 082 kg (24,432 lb.)	10 518 kg (23,188 lb.)	9598 kg (21,160 lb.)	9143 kg (20,156 lb.)
Tipping Load, Straight, with Tire Deflection	10 770 kg (23,744 lb.)	10 227 kg (22,547 lb.)	9342 kg (20,596 lb.)	8904 kg (19,630 lb.)
Tipping Load, 40-deg. Full Turn, No Tire Deflection	9576 kg (21,112 lb.)	9080 kg (20,017 lb.)	8256 kg (18,202 lb.)	7855 kg (17,317 lb.)
Tipping Load, 40-deg. Full Turn, with Tire Deflection	9162 kg (20,199 lb.)	9691 kg (21,365 lb.)	7911 kg (17,441 lb.)	7530 kg (16,601 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, with Tire Deflection (conforms to ISO 14397-1 and SAE J1197)*	4581 kg (10,099 lb.)	4846 kg (10,684 lb.)	3956 kg (8,721 lb.)	3765 kg (8,300 lb.)
Rated Operating Load, Rough Terrain, 60% Full-Turn Tipping Load, with Tire Deflection (conforms to EN474-3)*	5497 kg (12,119 lb.)	5815 kg (12,820 lb.)	4747 kg (10,465 lb.)	4518 kg (9,960 lb.)
Rated Operating Load, Firm and Level Ground, 80% Full-Turn Tipping Load, with Tire Deflection (conforms to EN474-3)*	7330 kg (16,160 lb.)	7753 kg (17,092 lb.)	6329 kg (13,953 lb.)	6024 kg (13,281 lb.)
Operating Weight	19 385 kg (42,738 lb.)	19 446 kg (42,870 lb.)	19 618 kg (43,250 lb.)	19 678 kg (43,383 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PSX 6090 (EPA Final Tier 4/EU Stage IV) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments.

\*Rated operating capacity based on Deere attachments only.

#### Adjustments to Operating Weights and Tipping Loads with Buckets

uckets 724K Z-BAR / HIGH-LIFT

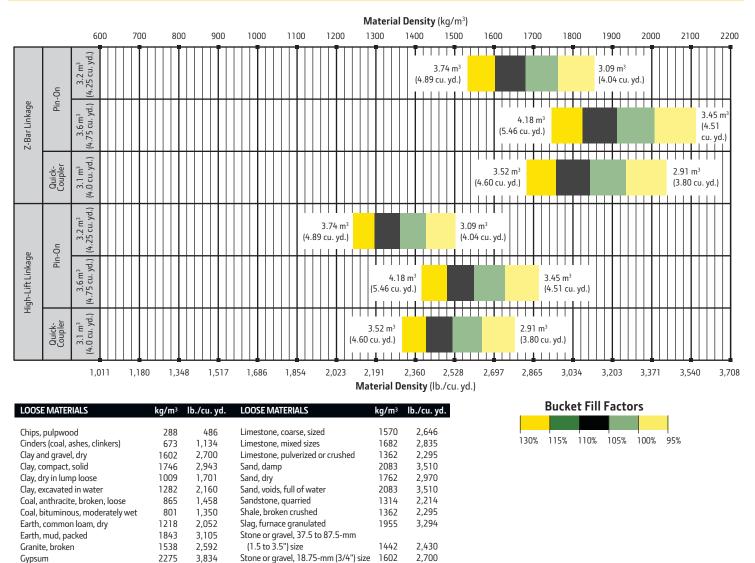
Adjustments to operating weights, tipping loads, and tires are based on Z-Bar machine with pin-on 3.6-m<sup>3</sup> (4.75 cu. yd.) general-purpose bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator\*

Add (+) or deduct (–) kg (lb.) as indi- cated for loaders with 3-piece rims	Operating Weight	Tipping Load, Straight	Tipping Load, 40- deg. Full Turn SAE	Tread Width	Width Over Tires	Vertical Height
John Deere PowerTech PSX 6090	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	N/A	N/A	N/A
John Deere PowerTech Plus 6090H	–120 kg (–265 lb.)	+44 kg (+97 lb.)	+13 kg (+29 lb.)	N/A	N/A	N/A
John Deere PowerTech 6090H	–126 kg (–278 lb.)	+34 kg (+75 lb.)	+4 kg (+9 lb.)	N/A	N/A	N/A
Michelin 23.5 R 25, 1 Star L-3	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)
Bridgestone 23.5 R 25, 1 Star L-3	+116 kg (+256 lb.)	+86 kg (+190 lb.)	+76 kg (+167 lb.)	0 mm (0 in.)	–28 mm (–1.1 in.)	+17 mm (+0.7 in.)
Titan 23.5-25, 20 PR L-3	–156 kg (–343 lb.)	–115 kg (–255 lb.)	–102 kg (–224 lb.)	0 mm (0 in.)	+27 mm (+1.1 in.)	0 mm (0 in.)
Titan 725/70-25, 16-Ply L-4T (Logger Style) <sup>†ß</sup>	+266 kg (+587 lb.)	+208 kg (+459 lb.)	+183 kg (+404 lb.)	+37 mm (+1.5 in.)	+95 mm (+3.7 in.)	+49 mm (+1.9 in.)
Michelin 750/65 R 25, 1 Star L-3T <sup>tB</sup>	+622 kg (+1,371 lb.)	+472 kg (+1,041 lb.)	+416 kg (+917 lb.)	+37 mm (+1.5 in.)	+158 mm (+6.2 in.)	+12 mm (+0.5 in.)
*May change based on vehicle configuration, weight, or tire-pressure adjustments.						

<sup>†</sup>Equipped with 5-piece heavy-duty rims.

<sup>®</sup>Requires 9-deg. rear axle stops.

#### 724K Z-BAR / HIGH-LIFT



### Additional equipment

Key: ● Standard ▲ Optional or special See your John Deere dealer for further information.

644K	724K	Engine
•	•	Wet-sleeve cylinder liners
		Automatic glow plugs for cold start*
•	•	Programmable auto-idle and auto shutdown
		Selected idle adjustment from 900–1,250 rpm
		Starter protection
		Automatic engine cool-down timer <sup>†</sup>
		Automatic derating for exceeded system temperatures
•		Serpentine drive belt for automatic tensioner
		Under-hood prescreened air intake <sup>®</sup>
		Electrical fuel-priming pump#
•	٠	Dual-stage fuel filter and water separator
		500-hour vertical spin-on oil filter
		Engine-compartment light
		Chrome exhaust stack
		Automatic ether starting aid (recommended for cold starts below -12 deg. C [10 deg. F])#
		Engine-block heater (recommended for cold starts below –23 deg. C [–10 deg. F])
		Centrifugal engine air pre-cleaner
		Powertrain
•		Programmable maximum high gear
		Clutch calibration engaged from monitor
		2,000-hour vertical spin-on transmission filter
		Transmission fill tube and sight gauge
		Transmission diagnostic ports
		5-speed transmission with lockup torque converter
		4-speed transmission with non-lockup torque converter
		Hybrid-electric transmission system
		Front locking differential
		Rear locking differential
•	•	Brake retractors and adjusters (not available with hybrid-electric transmission-system option)
		Automatic differential lock
		Axle oil temperature sensing
		Wheel-spin control
		Quad-Cool™ Cooling System
•	•	Heavy-duty, trash-resistant radiator and high-ambient cooling package
		2-side access to all coolers
•	•	Isolated from engine compartment
•		Engine radiator
•	•	Integral engine oil cooler
•	•	Hydraulic oil cooler (oil to air)
٠	٠	Transmission oil cooler (oil to air)
		Charge air cooler (air to air)
	•	Fuel cooler <sup>†</sup>
	•	Coolant recovery tank
		Antifreeze, –37 deg. C (–34 deg. F)
•	•	Cool-on-demand, hydraulically driven, swing-out fan
		Enclosed fan safety guard
		Automatic reversing fan drive
		Axle and service-brake coolers (optional on units equipped with

 Axle and service-brake coolers (optional on units equipped with hybrid-electric transmission system)

644K	724K	,
•	•	Automatic return-to-dig bucket positioner
•		In-cab adjustable automatic return-to-dig bucket positioner (Powerllel™ only)
		In-cab adjustable automatic boom-height kickout/return to carry
		Reservoir with sight gauge and fill strainer
		Hydraulic diagnostic ports
		4,000-hour in-tank filter
		2 function — joystick with F-N-R
		2 function — joystick with steering column F-N-R
		2 function — 2-lever fingertip controls and steering column F-N-R
		3 function — joystick with F-N-R and 3rd-function auxiliary lever
		3 function — joystick with steering column F-N-R and 3rd-function auxiliary lever
		3 function — 3-lever fingertip controls and steering column F-N-R
		4 function — 4-lever fingertip controls and steering column F-N-R
		Ride control, automatic with monitor-adjustable speed settings
		Hydraulic control system for quick-coupler locking pins
		Hydrau <sup>™</sup> XR cold-temperature hydraulic fluid recommended below -25 deg. C. (-13 deg. F)
		Steering Systems
•		Conventional steering wheel with spinner knob
		Joystick steering (including conventional steering column) with gearshift, F-N-R, and horn
		Secondary steering
		Electrical
•	•	Solid-state electrical power-distribution system
		Lockable master electrical-disconnect switch
•	•	Battery-terminal safety covers
		By-pass start safety cover at starter
•	•	Remote jump-start access in battery box <sup>†</sup>
		Pre-wired for beacon/strobe light
•	•	Lights: Halogen driving lights with guards (2) / Front (4) and rear (2) cab work lights / Incandescent front turn signals and flashers / LED stop- and taillights
		Heavy-duty front LED turn signal and marker lights
		Premium LED work, drive, and marker lights
		Programmable courtesy lights
•	•	Horn, electric
		Reverse warning alarm
•	•	Multi-function/multi-language LCD color monitor includes: Digital instruments — Analog display (hydraulic oil temperature, engine coolant temperature, transmission oil temperature, and engine oil pressure) / Digital display (engine rpm, transmission gear/direction indicator, hour meter, fuel level, diesel exhaust fluid (DEF) level <sup>†</sup> , speedometer, odometer, and average fuel consumption)
•	•	Integrated cycle counter with 5 categories
and 6	544K Hy	ly on 644K EPA Tier 3/EU Stage IIIA and EPA Tier 2/EU Stage II engines, ıbrid EPA Interim Tier 4/EU Stage IIIB engines.
†Availa	able on	ly with EPA Final Tier 4 (FT4)/EU Stage IV engines.

<sup>1</sup>Available only with EPA Final Tier 4 (FT4)/EU Stage IV engines. <sup>8</sup>Available only on 644K EPA Tier 3/EU Stage IIIA and EPA Tier 2/EU Stage II engines. <sup>\*</sup>Available only on 644K and 724K EPA FT4/EU Stage IV engines, and 724K EPA Tier 3/EU Stage IIIA and EPA Tier 2/EU Stage II engines.

Net engine power is with standard equipment including air cleaner, exhaust system, alternator, and cooling fan at test conditions per ISO 9249. No derating is required up to 3050-m [10,000 ft.] altitude. Specifications and design subject to change without notice. Specifications with the exception of bucket capacity are in accordance with all applicable ISO standards. Except where otherwise noted, these specifications are based on units with applicable linkage and standard equipment, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg [175 lb.] operator.

### Additional equipment (continued)

Key: ● Standard ▲ Optional or special

See your John Deere dealer for further information.

644K 724	
• •	Indicator lights: Standard and selected options / Amber caution
	and red stop
• •	
• •	Calibrations / Individual circuit tester
	Electrical corrosion-prevention package
	AM/FM/Weather-Band (WB) radio with remote auxiliary port
	Premium AM/FM/WB/XM Satellite Radio <sup>™</sup> ready radio with Bluetooth <sup>®</sup> , remote auxiliary port, and remote USB port
• •	
	Operator's Station
	Quiet Cab with heater (ROPS/FOPS Level 1, isolation mounted)
• •	Quiet Cab with air conditioning/heater (ROPS/FOPS Level 1, isola- tion mounted)
• •	
• •	
• •	Seat with backrest extension, deep foam, fabric cover, and adjust- able air suspension
<b></b>	Seat with backrest extension, deep foam, vinyl cover, and adjust- able air suspension
	leather/fabric cover, and adjustable air suspension
• •	Hydraulic controls integrated to seat
• •	High-visibility, bright-orange seat belt, 76 mm (3 in.), with retractor
• •	Cup holders (2)
• •	Lunch-box/cooler holder
• •	Dome and reading light (included with Quiet Cab)
• •	Rubber floor mat
• •	Tilt steering column
• •	Operator's manual storage compartment
• •	Outside (2) and inside (1) rearview mirrors
	Large heated outside mirrors
• •	Left-side operator-station access
• •	Slip-resistant steps and ergonomic handholds
• •	Sun visor (Quiet Cab only)
• •	Radio ready (Quiet Cab only)
• •	Front and rear intermittent windshield wiper and washers
	Beacon bracket (single or dual available)
	Rearview camera and radar object-detection system
• •	
	Loader Linkage
• •	
	Dowerllel linkage for visibility and parallel lift

Powerllel linkage for visibility and parallel-lift

644K	724K	Buckets and Attachments
		Full line of Deere pin-on buckets
		Hi-Vis hydraulic coupler that accepts Euro-pattern attachments (Volvo)
		Full line of Deere hook-on buckets and forks
		Bolt-on fork frame guard
		Overall Vehicle
•	•	JDLink™ Ultimate wireless communication system (available in specific countries; see your dealer for details)
		NeverGrease <sup>™</sup> rear-axle oscillation
•	•	NeverGrease steering-cylinder joints
•	•	Front and rear tie-downs
•	•	Rear cast bumper/counterweight with rear hitch and locking pin
•	•	Articulation locking bar
•	•	Loader boom service locking bar
		40-deq. steering articulation to each side with rubber-cushion
		stops on frame
•	•	Vandal protection with lockable engine enclosures, right counter- weight storage, and filler access for radiator/fuel/DEF <sup>†</sup> /hydraulic transmission
		Right and left platforms with handrails
		Left-side service steps and handholds
		Right-side service steps and handholds
		Left-side close-mounted steps§
		Storage compartment
		Fuel-tank fill strainer
		Heavy-duty fuel-tank guard
		Ground-level fueling and DEF <sup>†</sup>
		Same-side ground-level daily servicing
•	٠	Environmental drains for engine, transmission, hydraulic oils, and engine coolant
		Quick fluid service (engine, transmission, hydraulic oils, and engine coolant)
		23.5R25 tires on 3-piece rims
		23.5R25 tires on 5-piece rims
		Waste handler (Z-bar and High-Lift)
		Level 1 sound package
		Level 2 sound package
		Transmission side-frame and bottom guards
		Fast-fuel system
		Fenders, front
		Fenders, full-coverage, front
		Fenders, full-coverage, front and rear
		Less wheels and tires with axle stops
		Rims less tires
		Lift eyes
		License-plate bracket and light
		Forestry-application package (Powerllel only)
		Special guarding for waste and forestry applications

<sup>†</sup>Available only with EPA Final Tier 4 (FT4)/EU Stage IV engines.

<sup>§</sup>Available only on EPA Tier 3/EU Stage IIIA and EPA Tier 2/EU Stage II engines.



